



Dart Aero Accessories Inc.
21486 - 8th Avenue
Langley, B.C.
Canada V3A 7P2
Tel: (604) 534-1606
Fax: (604) 534-2026

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BELL 206 BUBBLE WINDOWS

It has been called to our attention that a Bell 206 bubble window was detached from the window geon edging while in flight.

RECOMMENDED INSPECTION

Windows manufactured by Tech-Tool, Inc.

Part number: 206B-1010-2 Forward bubble RH
 206L-1010-2 Forward bubble RH
 206B-1011-1 or 1D Aft bubble LH
 206B-1011-2 or 2D Aft bubble RH
 206L-1011-1 or 1D Aft bubble LH
 206L-1011-2 or 2D Aft bubble RH

Prior to next flight:

Inspect Bell 206A/B/L/L1/L3 aircraft with Tech-Tool bubble windows installed for looseness of the plexiglass within the white geon edging.

Each 100 Hours

Repeat the above inspection.

Each Daily Inspection

Repeat the above inspection.

If window found to be loose

Recommended Action

Replace prior to next flight.

Report to Dart:

Window part number:
Date window installed:
Hours since installation:
Findings: